

GENERAL TOLERANCE						
	G	H	J	K	L	
~ 8	±0.1	±0.1	±0.2	±0.2	±0.4	
8up ~ 25	±0.15	±0.15	±0.3	±0.3	±0.6	
25up ~ 80	±0.2	±0.25	±0.4	±0.5	±0.8	
80up ~ 250	±0.3	±0.4	±0.6	±0.8	±1.2	
250over	±0.6	±0.8	±1.0	±1.5	±2.0	

DO NOT SCALE DRAWING

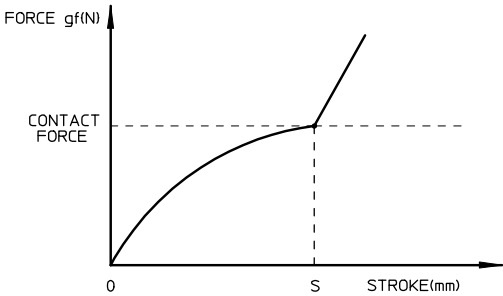
CAUTION

All the material used for this part must comply with RoHS requirement.

1Cadmium and Cadmium Compounds LESS THAN 100ppm
2Hexavalent Chromium Compounds LESS THAN 1000ppm
3Lead and Lead Compounds LESS THAN 1000ppm
4Mercury and Mercury Compounds LESS THAN 1000ppm
5Polybrominated Biphenyls(PBBs) LESS THAN 1000ppm
6Polybrominated Diphenyl ethers(PBDEs) LESS THAN 1000ppm

At the time of parts approval request you have to prove and guarantee that the material comply with the above mentioned RoHS requirement by attaching the SAMPLE and "GREEN PROCUREMENT BASIC INFORMATION SURVEY(CHEMICAL SUBSTANCES) TABLE". When material is changed after parts approval it is necessary to do same thing again.

TOOL COMMON



NAME	STROKE (S) (mm)	CONTACT FORCE gf(N)	DURABILITY (TIMES)
ALL KEY	0.35	MAX 50 (0.490)	MORE THAN 450,000

- NOTE
- COMMON NOTE WITH BASIC PART EXCEPT AS FOLLOWS
 - MATERIAL : SILICONE RUBBER, HARDNESS 50°
TORAY : B6650
SHIN ETSU : KE SERIES
TOSHIBA : TSE221
 - MATERIAL COLOR : BLACK (C-0001), ORANGE (C-1134), GRAY (C-0841)
 - PRINT COLOR : BLACK (C-0001), SILVER (PMS877C), ORANGE (PMS180C)
ARTWORK No. (D34355)
 - ACTUATING SPECIFICATION : REFER TO THE FIGURE
 - TACTILE FEELING : EQUAL
 - QUALITY REQUIREMENT OTHER THAN ABOVE : BASED ON UNIDEN'S QUALITY STANDARD
 - FINISH : SILICONE COATING (AFTER SILK PRINT)
SHENG XIONG ELECTRONICS : 1013-610-2
 - COATING THICKNESS : 20μm MIN.

CAUTION: Approval sample must be submitted for Uniden(ENG) approval. Using any materials in this drawing before Uniden(ENG) approval is prohibited.				
APPROVED BY	CHECKED BY	DESIGNED BY	DRAWN BY	
EBA FEB.21'13	EBA FEB.21'13	ITO FEB.21'13	ITO FEB.21'13	
ENG'G. DIM. REQMT. FOR UNIDEN IQC INSP		YES	NO	ANGLE
UNITS mm		SCALE 2:1	MOLD CAVITIES pcs	TOOL CODE 102616Z1
MODEL UB374Z		PARTS NAME KEY RUBBER		
BASIC MODEL UB370Z		BASIC PARTS CODE LKR102616ZZ	PARTS CODE LKR102616CZ	

CL
(51)

RL
(43.5)

PL
(11.92)

CAVITY No.

PRINT COLOR

BLACK (C-0001)
1 2 3
< 4 5 6 >
7 8 9
0 ● Clr
Func

ORANGE (PMS180C)
● Svc ● Pri Beep Pgm Step Mod

SILVER (PMS877C)
Hold Scan Srch L/O E

EFFECTIVE AREA

BLACK (C-0001)
ORANGE (C-1134)
GRAY (C-0841)

MATERIAL COLOR

DRAWING ISSUE
Uniden
2013.02.21